

免费服务热线  
**188-6617-0288**

东科—**法兰、封头**专业制造商  
DONGKE-PROFESSIONAL MANUFACTURER OF FLANGES AND HEADS

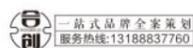


**诸城市东科特种装备有限公司**

ZHUCHENG DONGKE SPECIAL EQUIPMENT CO.,LTD.

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DONGKE CHINA ZHUCHENG  
MACHINERY CO., LTD. FRIED EQUIPMENT DON  
STERILIZATION CLEANING  
BLANCHING, DRYING EQUIPMENT MACH  
中国·山东  
SHANDONG·CHINA  
东科特种装备有限公司  
DONGKE SPECIAL EQUIPMENT CO., LTD.  
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CHINA DONGKE MA



# 东科特种装备

DONGKE TEZHONGZHUANGBEI

东科—**法兰、封头**专业制造商

DONGKE-PROFESSIONAL MANUFACTURER OF FLANGES AND HEADS

## 部分战略合作伙伴 Partial Strategic Partners



### 用真心为客户创造价值

CREATE VALUE FOR CUSTOMERS WITH SINCERITY



REGARDING  UR

## 关于我们 DONGKE SHEBEI

诸城市东科特种装备有限公司坐落于“中国龙城，舜帝故里”——山东诸城，诸城有“龙的故乡”之美誉。位于胶东半岛，东临青岛，南邻日照，地理位置优越，交通四通八达。诸城是国家股份制改革最早的试点城市，曾成功孕育了福田汽车、新郎希努尔、得利斯集团等著名企业。

我公司拥有员工80多名，其中工程技术人员11名；**本单位是法兰、封头的专业制造商**，其中成型设备样品机20余台，**可现场为客户操作模拟生产**，全自动焊接设备多台，激光切割机1台，全自动抛光设备10余台，实效力消除设备1台，退火炉一座，X光射线仪器1套，金属元素化验仪器1套，起重设备多台，机加工设备多台等。

我公司自成立以来为中泰、众工、丰盛、中远、日通等大型企业提供法兰产品。安装调试准确快捷，在同类产品中创造出了自己与客户合作特色及制作特色，为广大客户带来了方便。

我公司以科学技术为先导，是国内同行业第一家与商学院合作，校企联合的创新型企业，积极学习国内外食品机械设备的精华，结合机械制作的实际问题，大胆创新，不断进取，力求完美。“没有挑剔的客户，只有不完美的产品”，**我们永远铭记用户不满意的产品是罪恶**，产品的质量与客户的口碑胜过任何金杯、银杯。严抓质量，狠抓品质，合理的价格，热情的服务，良好的道德品质。商品如人品，我们用真诚的行动来感动用户！热烈欢迎国内外公司领导来我厂指导考察，如有需求，可参观客户实际操作现场。

我公司以打造核心技术、勇于创新的工作精神面对市场，创造辉煌，继往开来。我们始终坚持**“质量第一、用户至上”**的指导方针，坚持**“质量为上，价格合理，服务周到，工期高效”**的宗旨，竭诚欢迎新老客户来人、来电、来函洽谈合作，**共创更加美好的未来。**

Zhucheng Dongke Special Equipment Co., Ltd. is located in Zhucheng, Shandong Province, the hometown of Shun Emperor, which is known as the hometown of dragons. Located in the Jiaodong Peninsula, it faces Qingdao in the east and Rizhao in the west. Zhucheng is the earliest pilot city for the reform of the national shareholding system. It has successfully fostered famous companies such as Foton Motors, Groom Shinur, and Delis Group.

Our company has more than 80 employees, including 11 engineering and technical personnel. This unit is a professional manufacturer of flanges and heads. Among them, there are more than 20 sample machines for molding equipment. It can operate simulated production for customers on site. Taiwan, 1 laser cutting machine, more than 10 automatic polishing equipment, 1 effective force elimination equipment, 1 annealing furnace, 1 set of X-ray equipment, 1 set of metal element testing equipment, multiple lifting equipment, machining equipment More than one.

Since its establishment, our company has provided flange products for Zhongtai, Zhonggong, Fengsheng, COSCO, and Ritong. The installation and debugging are accurate and fast, creating similar cooperation features and production features with customers in similar products, bringing convenience to our customers.

Our company is guided by science and technology. It is the first domestic innovative company in the industry to cooperate with business schools and combine school and enterprise. It actively learns the essence of domestic and foreign food machinery and equipment, combines the practical problems of mechanical production, and innovates boldly and continuously. Strive for perfection. "There are no discerning customers, only imperfect products." We always remember that products that customers are dissatisfied with are evil, and the quality of products and customer reputation are better than any gold or silver cup. Pay close attention to quality, pay close attention to quality, reasonable price, warm service, good moral quality. Products are like characters, we use sincere actions to move users! Warmly welcome the leaders of domestic and foreign companies to come to our factory to guide the inspection, if necessary, you can visit the customer's actual operation site.

Our company faces the market with the spirit of creating core technology and being creative, and creates brilliant future. We always adhere to the "quality first, customer first" guidelines, adhere to the "quality first, reasonable price, courteous service, efficient construction period" purpose, wholeheartedly welcome new and old customers come, call, letter to discuss cooperation and create more glorious future.

### 山东省建设项目备案证明



**项目单位基本情况**

单位名称 诸城市东科特种装备有限公司

单位注册地 山东省潍坊市诸城市平日路与旅游路交叉口 法定代表人 孙加超

项目代码 2019-370782-35-03-071855

项目名称 东科特种装备年产5800件风电法兰配件项目

**项目基本情况**

建设地点 诸城市

建设规模和内容 该项目位于诸城市南湖区朱家村，占地面积33500m<sup>2</sup>，总建筑面积20000m<sup>2</sup>，主要建设厂房、办公室等。项目新购置旋压设备、碾环设备、热处理设备、热模设备、数控立车、数控铣床、拱振处理仪、x光仪、超声波仪等设备14台套。项目建成后，形成年产5800件风电法兰配件项目的生产规模。

总投资 15000万元 建设起止年限 2019年至2020年

项目负责人 孙加超 联系电话 13797893182

备注

#### 承诺：

诸城市东科特种装备有限公司（单位）承诺所填写各项内容真实、准确、完整，建设项目符合相关产业政策规定。如存在弄虚作假、隐瞒欺骗等情况及由此导致的一切后果由本单位承担全部责任。

法定代表人或项目负责人签字：\_\_\_\_\_

备案时间：2019-10-23

**立项证书**

### 中华人民共和国 特种设备生产许可证

Production License of Special Equipment  
People's Republic of China

编号：TS2737559-2023

单位名称：诸城市东科特种装备有限公司

住 所：山东省潍坊市诸城市平日路与旅游路交叉口

制造地址：1、山东省潍坊市诸城市平日路与旅游路交叉口

经审查，获准从事以下特种设备生产活动：

许可项目	许可子项目	许可参数	备注
压力管道元件制造	压力管道法兰（钢制锻造法兰）(B)		地址1

发证机关：山东省市场监督管理局

有效期至：2023年09月23日

发证日期：2019年09月23日

公章：



**法兰资质**

## 生产设备 Equipment Exhibition

诸城市东科特种装备有限公司在法兰生产领域拥有成熟的制造工艺，高精的加工设备，一直把技术创新放在首位，不断提高产品品质，打造国内具有竞争力法兰配套品牌。

我公司拥有先进的碾环生产设备、全自动焊接设备、激光切割设备、退火炉、实效力消除设备等，具有雄厚的技术力量和先进的生产工艺。

质量保障：全过程质量检测，完善每一道工序，保障品质！

设计出色：每一款设计都经过充分的考量与评测，确保效果！

服务周到：客服人员、现场人员时刻为客户准备着！

Zhucheng Dongke Special Equipment Co., Ltd. has mature manufacturing technology and high-precision processing equipment in the field of flange production. It has always put technological innovation first, continuously improving product quality, and creating a domestic competitive flange supporting brand.

Our company has advanced ring grinding production equipment, fully automatic welding equipment, laser cutting equipment, annealing furnace, effective force elimination equipment, etc., with strong technical force and advanced production technology.

Quality Assurance: Quality inspection throughout the process, perfect each process to ensure quality!

Excellent design: every design is fully considered and evaluated to ensure the effect!

Attentive service: customer service staff and field staff are always ready for customers!



西门子碾环控制系统



碾环专业装备

## 生产设备 Equipment Exhibition



法兰机加工现场



1.5米法兰专用变位自动焊机



重型法兰专用车床



齐齐哈尔  
1650数控车床

## 生产设备 Equipment Exhibition



法兰专用数控齿铣机床



4000锻胚天然气开胚炉



500KW退火电炉



天然气法兰固溶炉

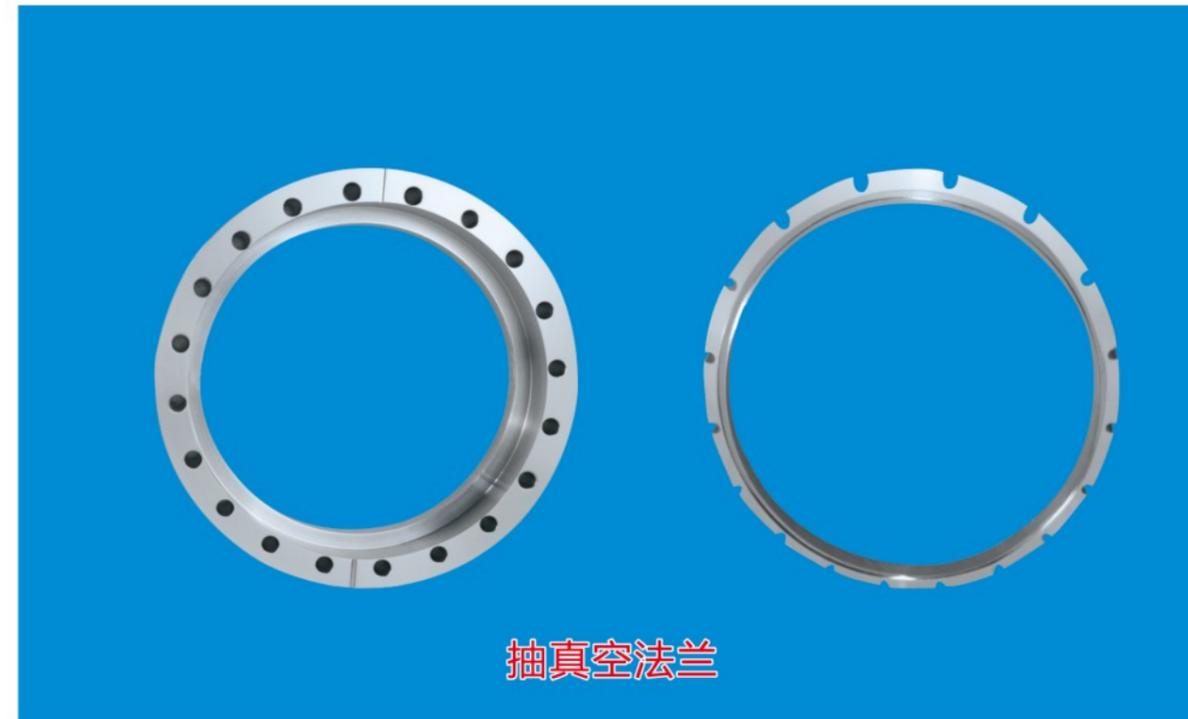
## 成品展示 Finished Product Display



待检法兰



待发成品



抽真空法兰



成套快开门锅头

## 法兰产品展示 Flange Product Display



锥度人孔法兰



高温密封圈



批量自动焊环缝现场



DN400人孔法兰



可视真空法兰



批量快开门自动焊生产现场

## 化验室设备-质量保证 Laboratory Equipment-Quality Assurance



质量化验室



化验分析仪器



化验天秤仪器

专业铸造品质，诚信赢得发展。我们以专业的精神和实力，专注于法兰的制造，把质量控制落实到生产的每一个环节，以全员质量意识和现代水准的检测手段确保我们的产品完美无缺的交到用户手上。

Professional casting quality, integrity and development. With professional spirit and strength, we focus on the manufacture of flanges, implement quality control to every aspect of production, and ensure that our products are delivered to users with perfect quality awareness and modern testing methods.

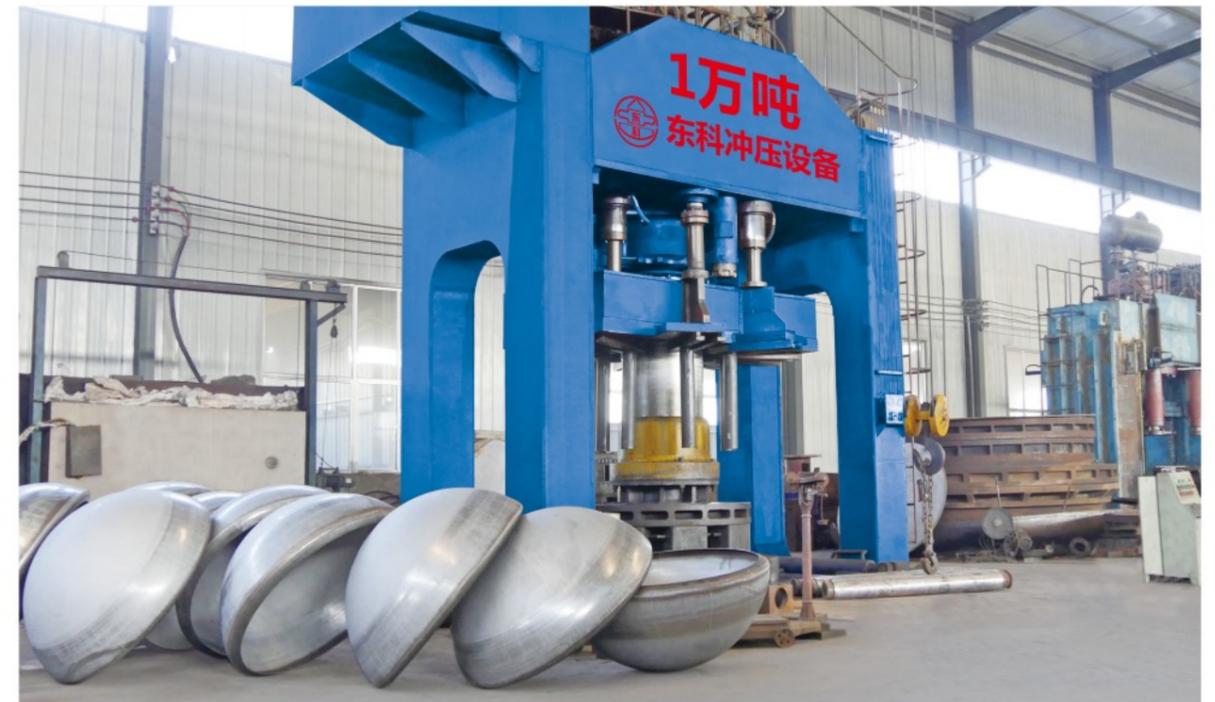




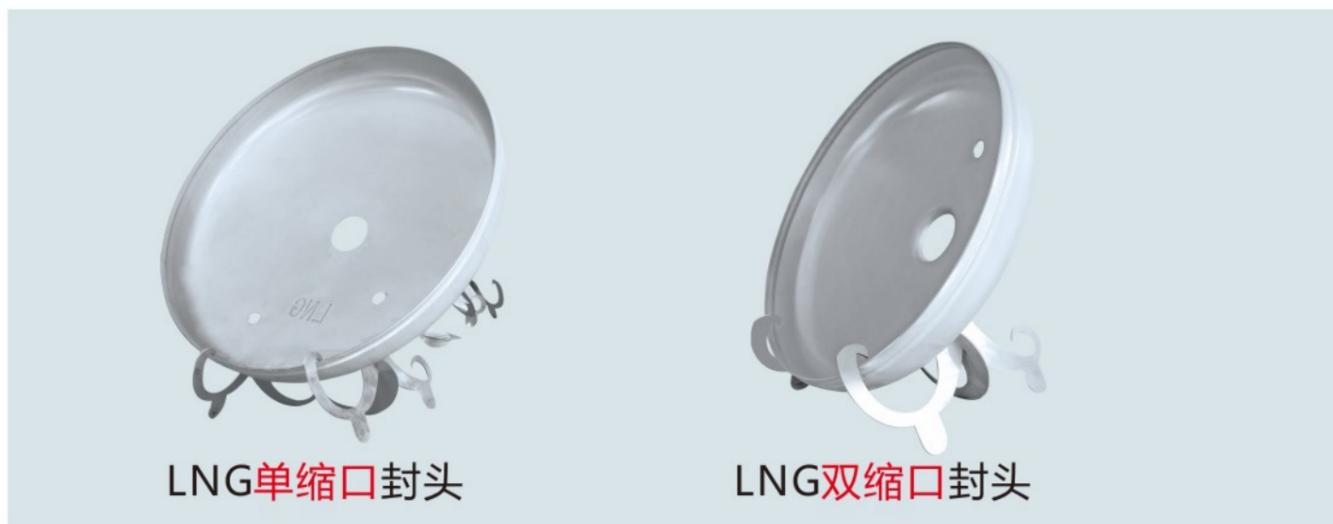
## 冲压设备 Stamping Equipment



精密型1500吨LNG冲压设备



1万吨大型半球冲压设备



精密型5000吨大型半球冲压设备

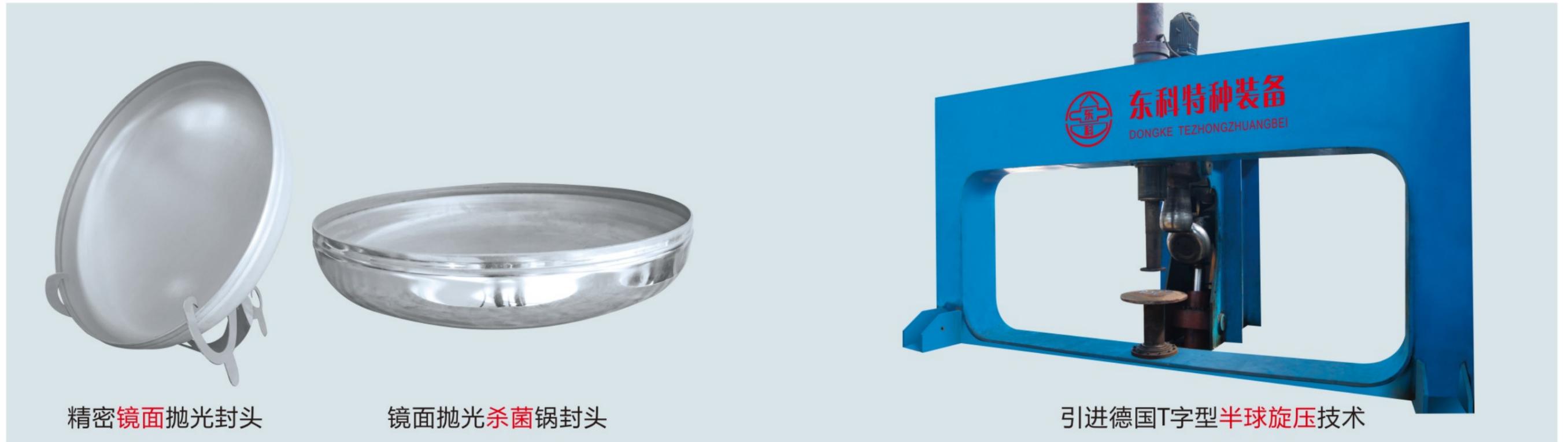
## 旋压设备 Spinning Equipment



DN5000自动压鼓操作机

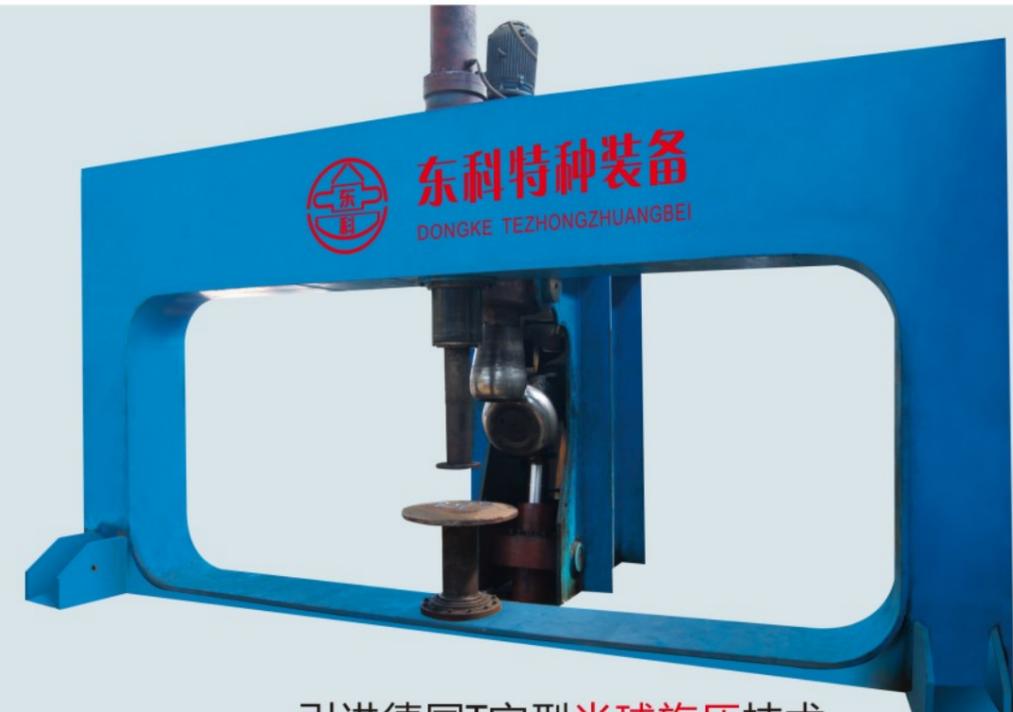


引进土耳其封头旋压技术



精密镜面抛光封头

镜面抛光杀菌锅封头



引进德国T字型半球旋压技术

## 旋压设备 Spinning Equipment



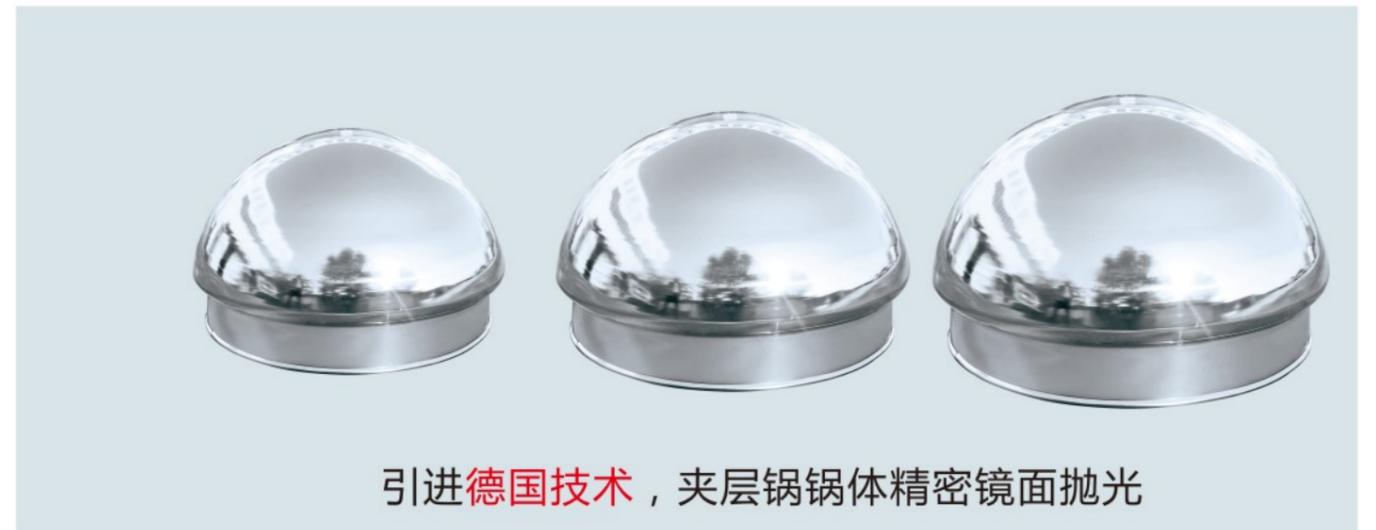
封头专用设备(旋压机)



封头专用设备(压鼓机)



管板一体大型激光设备



引进德国技术，夹层锅锅体精密镜面抛光

# 封头系列 Head Series

我厂设备生产的实物标本



食品碳化封头



食品级专业封头



行星锅内胆封头



**椭圆形封头**  
Oval head

断面形状 Cross-section shape

标准椭圆形封头 (2:1正半椭圆形)

$Di/2h=2$   $Hi=1/4Di$

**蝶形封头**  
Dished head

断面形状 Cross-section shape

蝶形封头

$Ri=Di$   $R=0.15Di$   $Hi=0.225Di$

**球冠形封头**  
Spherical head

断面形状 Cross-section shape

$Ri/Di \geq 0.8$

**U形圈**  
U-ring

断面形状 Cross-section shape

**弓底封头**  
Bow bottom head

断面形状 Cross-section shape

$Ri \geq Di$   $R \leq 0.1Di$

**锥形封头**  
Cone head

断面形状 Cross-section shape

**半球形封头**  
Hemispherical head

断面形状 Cross-section shape

**平封头**  
Flat head

断面形状 Cross-section shape

**夹层锅、锅体**  
Sandwich pot, pot body

**筒体站边**  
Cylinder body side

**夹套(桶)旋边**  
Jacket (bucket) swing edge

## 封头系列 Head Series



紫铜封头



热冲半球封头



内抛光铝封头



乐器封头(空灵鼓)



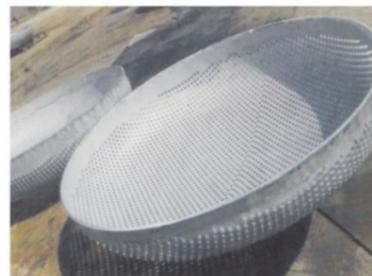
食药级内抛光现场



食品级锥形封头



热冲成型椭圆封头



食品锅吊筐封头



吊篮小车



杀菌锅专用封头



脱硫塔专用锥形封头



提纯专用封头

## 技术要求 Skills Requirement

设备名称 Device Name	具体参数 Specific parameters	单价 Unit Price	数量 Number	总价 Total Price	备注 Note

## 特殊要求示意草图 Special Requirements Sketch