

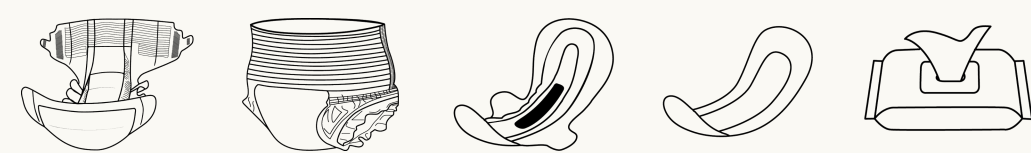


time
时代天和



福建省时代天和实业有限公司
Fujian Time And Tianhe Industrial Co., Ltd

福建省时代天和实业有限公司
Fujian Time and Tianhe Industrial Co., Ltd



www.fjtianhe.com

Company Profile/公司简介

Highlights/时代天和亮点

1997

Establishment
成立时间

100,000m² +

Workshop
使用面积

300+

Workers
一线员工

30+

Production lines
生产线

30+

R&D staffs
研发人员

40+

QC staffs
质检人员



Quality Control/全程把控

10道生产车间质量过程·层层把控

10+ Quality Processes In The Production Workshop . Controlled At Every Level

01 原材料验收
Raw Material Inspection

02 材料入库
Raw Material Storage

03 产前材料杀菌消毒
Pre-Production
Sterilization & Disinfection

04 设备生产
Machine Production

05 过程抽检
In-Process Random Inspection

06 金属检测
Metal Detection

07 实验室检测
Laboratory Testing

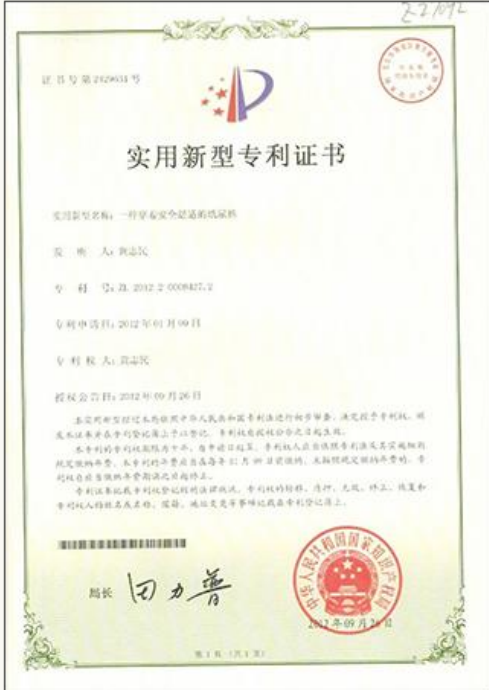
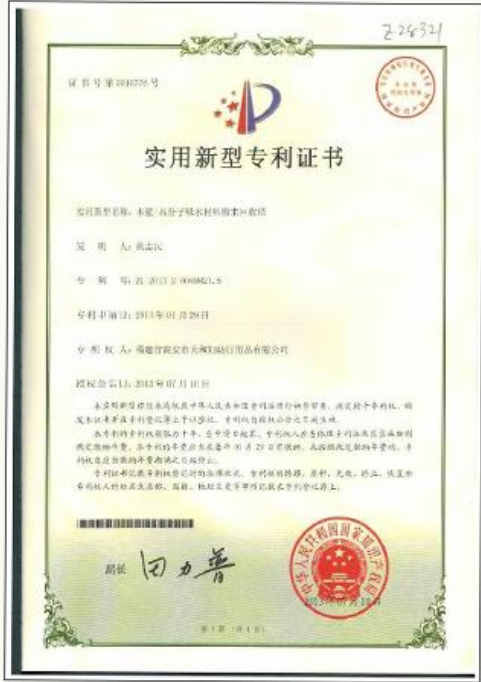
08 合格入库
Qualified Product Storage

09 仓库抽检
Warehouse Sampling
Inspection

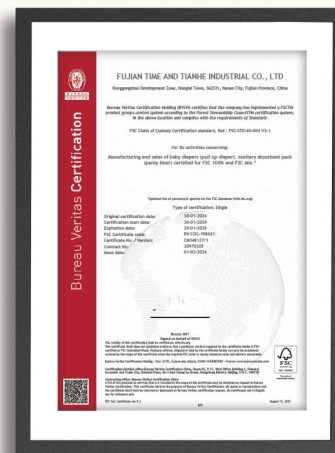
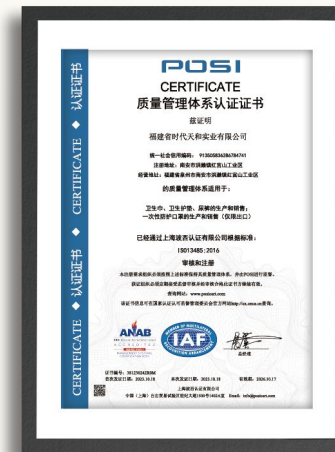
10 装柜出库
Container Loading & Shipment



R&D Patents/研发专利



Certifications/证书



Global Top 500 Supplier/全球500强供应商



Glue



GERMANY HENKEL



BOSTIK



FOCUS



Spandex



U.S. INVISTA



HYOSUNG



Pulp



U.S. GP



INTERNATIONAL PAPER



U.S. DOMTAR



KLABIN



Glue Machine



U.S. NORDSON



DYNATEC



SAP



JAPAN SUMITOMO



JAPAN SAN-DIA



GERMANY BASF



KOREA LG



TAISAP

TAIWAN TAISAP

Raw Material in Production Station/不同工位的原材料



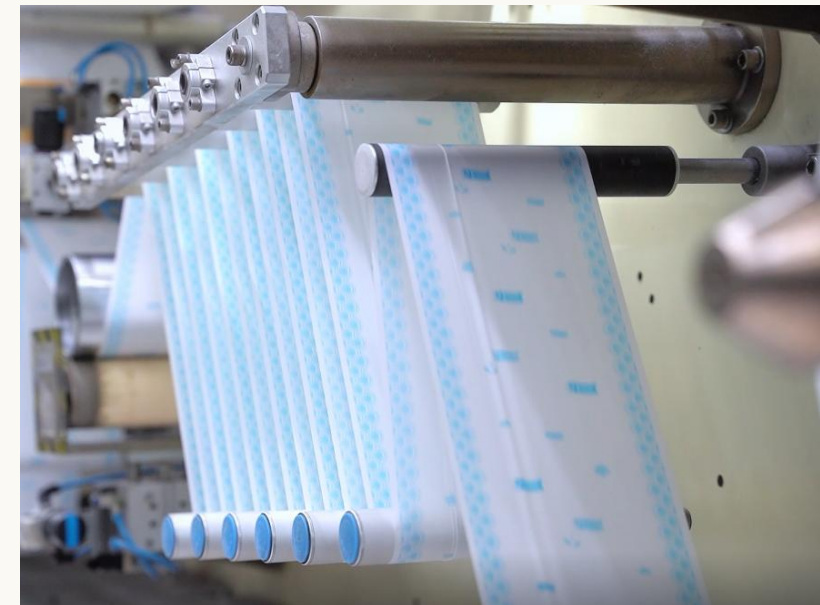
Soft Non-woven Fabric
柔软无纺布



Baby Pants Coloring Sticker
拉拉裤彩图贴



Baby Diaper Frontal Sticker
纸尿裤前腰贴



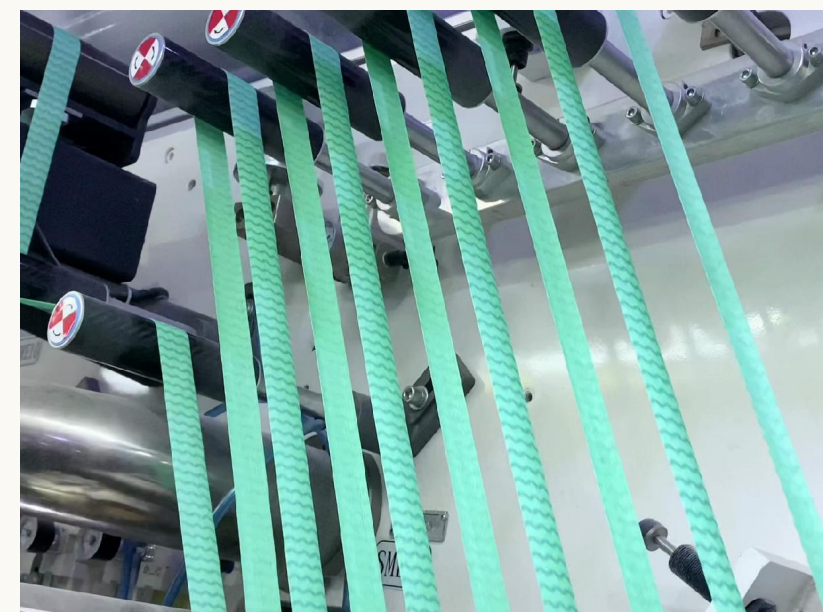
Breathable Back Film
透气底膜



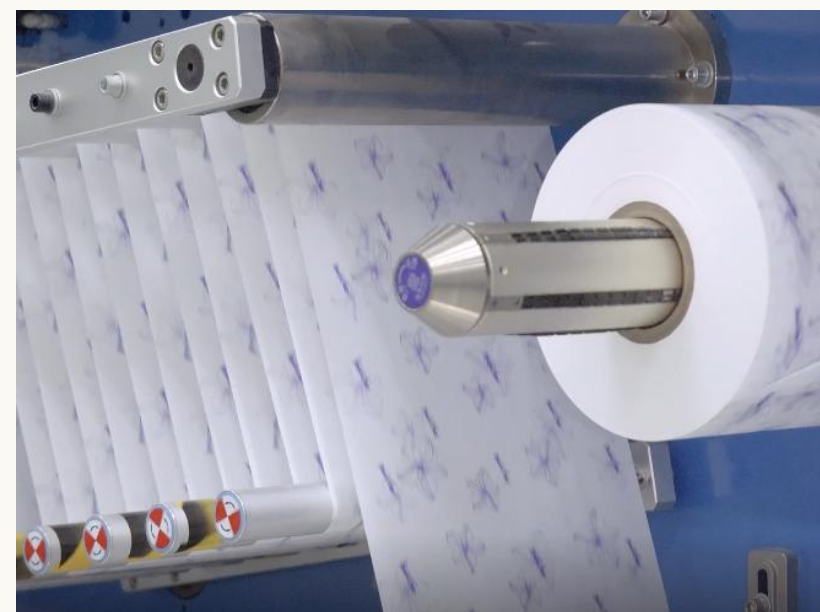
Spandex
氨纶丝



Release Paper
离型纸



Anion Chip
负离子芯片



Wrap Film
小包膜

Independent Brand Matrix to Meet Diverse Needs

自主品牌矩阵，满足多元需求

市场适应性 / Market Adaptability

- 满足多元需求，环保、高端、经典、经济款全系列覆盖
- Meet diverse needs, covering a full range of environmentally friendly, high-quality, classic and economical series



品牌矩阵 / Brand Matrix

- 涵盖婴儿、成人护理及女性卫生用品
- Covering baby, adult care, and feminine hygiene products

核心价值 / Core Values

- 高品质 / High quality
- 创新设计 / Innovative design
- 贴心体验 / Thoughtful experience

Newave®

JoySorb®

YourSun®

young Show®

Comefor Love®

Fresh baby®

BBZONE®

Armilla®

Shuko®

Top Santi®

AIFULI®

Main Product/主营产品

Baby Care

Feminine Care

Adult Care

Baby Diaper
婴儿纸尿裤

Baby Diaper-Elastic Big
Ears
婴儿纸尿裤-弹性大耳朵

Baby Pants
婴儿拉拉裤

Baby Wipe
婴儿湿巾

Panty Liner
护垫

Sanitary Napkin
卫生巾

Period Pants
安睡裤

Tampon
棉条

Adult Diaper
成人纸尿裤

Adult Pants
成人拉拉裤

Adult Nappy
成人尿片

Nursing Pad
护理垫



Baby Diaper/婴儿纸尿裤



Size 尺寸		Suit Weight 适合体重		Month 月龄
NB	1	≤5 kg	≤11 lbs	0-1
S	2	3-6 kg	6-13 lbs	1-3
M	3	5-10 kg	11-22 lbs	4-6
L	4	9-14 kg	19-30 lbs	7-12
XL	5	12-17 kg	26-37 lbs	12-23
XXL	6	≥15 kg	≥33 lbs	≥23
XXXL	7	≥17 kg	≥37 lbs	≥23



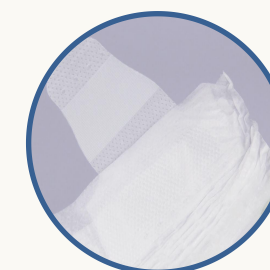
Elastic Waistband
弹性腰围



Soft Non-woven
Fabric
柔软面层



Breathable Back Film
透气底膜



Adjust Magic
Tape
可调节魔术贴



Wetness Indicator
尿显提示

Baby Pants/婴儿拉拉裤



Size 尺寸		Suit Weight 适合体重		Month 月龄
M	2T-3T	6-11 kg	13-24 lbs	4-6
L	3T-4T	7-12 kg	15-26 lbs	7-12
XL	4T-5T	12-17 kg	26-37 lbs	12-23
XXL	5T-6T	≥15 kg	33+ lbs	≥23
XXXL	6T-7T	≥17 kg	37+ lbs	≥23



Elastic Waistband
弹性腰围



Breathable Back Film
透气底膜



Soft Non-woven
Fabric
柔软面层



Abandon
Sticker
抛弃贴



Wetness Indicator
尿显提示

Type of Diaper/婴儿尿裤类型



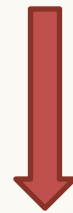
Baby Diaper
纸尿裤



Baby Pants-T
三片式拉拉裤



Baby Pants-Q
两片式拉拉裤



Various Products to Meet Your Different Needs
多样产品满足客户不同需求



Bamboo
Baby Diaper
竹纤维纸尿裤



Biodegradable
Baby Diaper
可降解纸尿裤



Scented
Baby Diaper
香味纸尿裤



Swimming Pants
游泳裤

木浆芯体结构 | Pulp Core Structure

木浆导流，高分子吸收并锁液。

Pulp channels liquid, SAP absorbs and locks it in.

双芯体结构 | Double Core Structure

上层SAP吸水纸导流吸收，下层木浆SAP均匀扩散。

Upper SAP paper absorbs, lower pulp-SAP core distributes evenly.

超薄芯体结构 | Ultra Thin Core Structure

轻薄SAP吸水纸，快速吸收，均匀分布。

Ultra-thin SAP paper, fast absorption, even distribution.

Baby Wipe/婴儿湿巾



Fragrance-free
无香味



Alcohol-free
无酒精



Mildly Acidic PH
弱酸性PH值



Suitable for Hands and
Mouth
手口适用



Reusable Seal Cap
可重复使用的密封盖

PCS 片数	Dimension 规格	Weight 克重
20pcs	150*200mm	45gsm
80pcs	150*200mm	45gsm
120pcs	150*200mm	45gsm

Feminine Care/女性护理



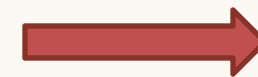
Normal Package
快易包



Strip Package
条形包



Palm Package
掌心包



Mint Cooling
Sanitary Napkin
薄荷凉感卫生巾



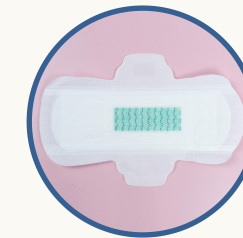
Chinese Herbal
Sanitary Napkin
中草药卫生巾



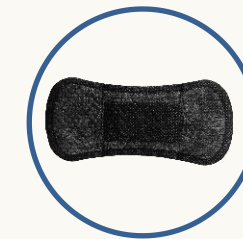
Scented
Sanitary Napkin
香味卫生巾



Biodegradable
Sanitary Napkin
可降解卫生巾



Anion
Sanitary Napkin
负离子卫生巾



Black
Sanitary Napkin
黑色卫生巾

Various Sizes to Meet Your Different Needs 多种尺寸应对客户不同需求



140mm 155mm 180mm 180mm 220mm 240mm 290mm 330mm 360mm 420mm

Feminine Care/女性护理

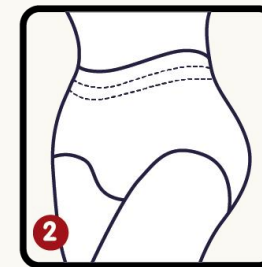
Period Pants/经期裤



Instructions/使用说明



Easy to wear like underwear, lightweight and breathable. 轻松穿脱，如内裤般便捷，轻薄透气。



Snug and soft, gentle on skin with free movement. 贴合舒适，柔软亲肤，自由活动不束缚。

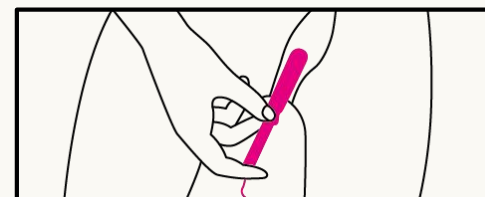


Easy-tear sides for quick removal, slide out effortlessly. 易撕侧边，快速脱卸，从裆部抽出更方便。

Tampon with/without Applicator-棉条（有无导管）



With Applicator/有导管



Insert the applicator. 插入导管至合适位置。

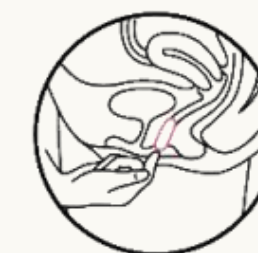


Push to release the tampon. 推进内管释放棉条



Remove the applicator. 取出导管，按需更换。

Without Applicator/无导管



Using a finger for proper placement. 手指推入至合适位置。



Remove by pulling the string to replace. 拉出棉绳更换。

Adult Diaper/成人纸尿裤



Double Tape
双层魔术贴



Leak-proof Back Film
防漏底膜



Soft Non-woven
Fabric
柔软面层



3D Anti-leak
立体隔边

Size 尺寸	Dimension 规格	Fit Waist 适合腰围
M	800*650mm	71-112cm
L	900*750mm	86-140cm
XL	1000*800mm	127-165cm

Applicable Scenarios 适用场景



Adult Pants/成人拉拉裤



360°Waistband
弹性腰围



Soft Non-woven
Fabric
柔软面层



3D Anti-leak
立体隔边



Leak-proof
Back Film
防漏底膜

Size 尺寸	Dimension 规格	Fit Waist 适合腰围
M	760*590mm	70-100cm
L	800*710mm	105-150cm
XL	880*850mm	145-170cm

Applicable Scenarios 适用场景



Nursing Pad/护理垫



Soft & Breathable
柔软透气



Slip-Resistant & Leak-Proof
Bottom Film
底膜防滑防渗



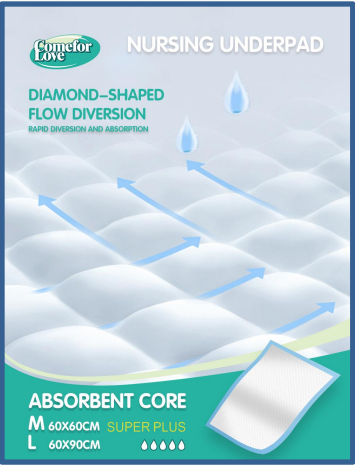
Lightweight & Portable
轻便易携



Suitable for Multiple
Scenarios
适用多场景

Size 尺寸	Dimension 规格
M	60*60cm
L	60*90cm

Applicable Scenarios 适用场景



About OEM/关于定制

1. Equipped with Professional Designer Team 配备专业设计师团队

Baby Diaper 婴儿尿裤



Baby Wipe 婴儿湿巾



Sanitary Napkin 卫生巾

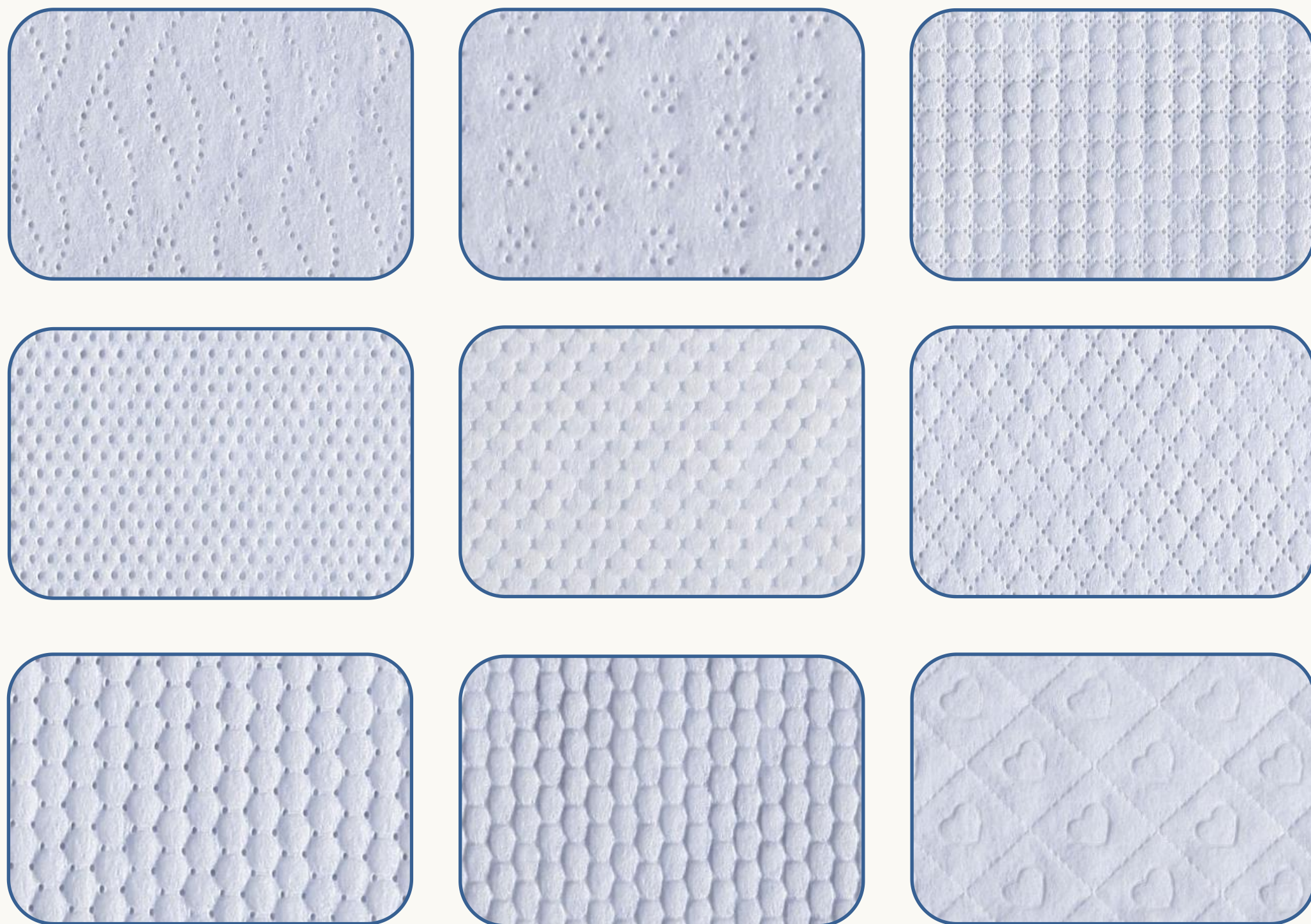


Adult Series 成人系列



About OEM/关于定制

2. Options for Top Sheet (not only these) 挑选合适的面层

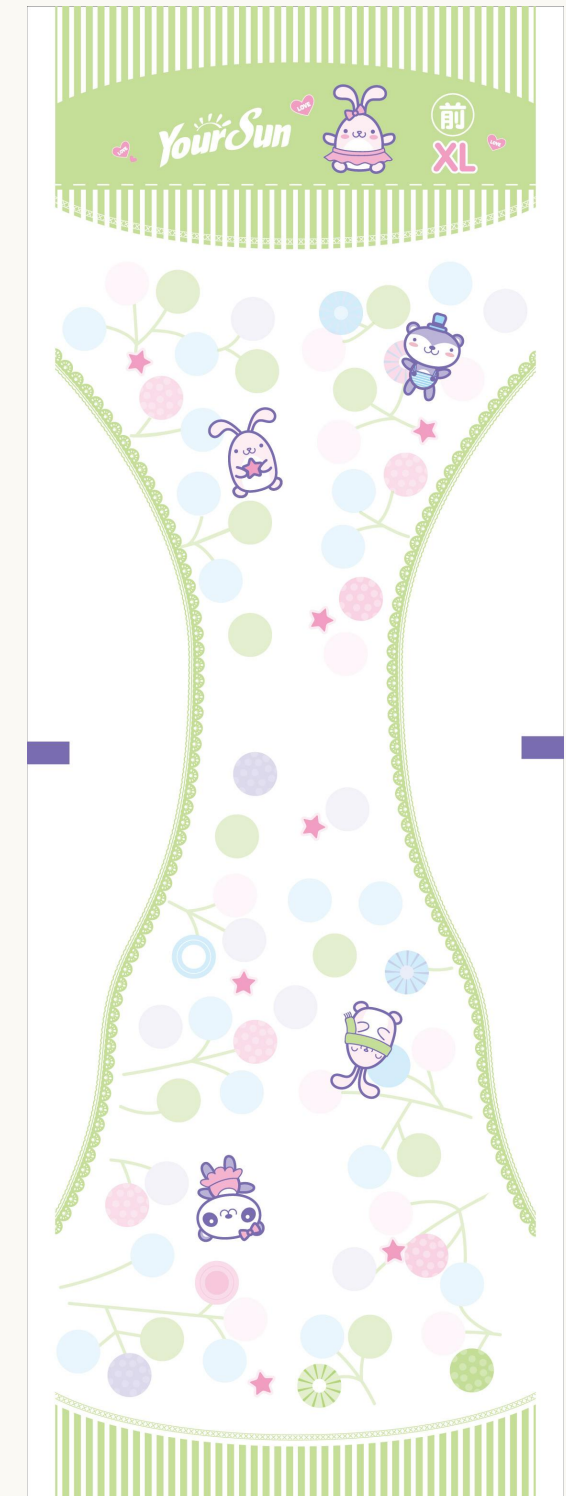
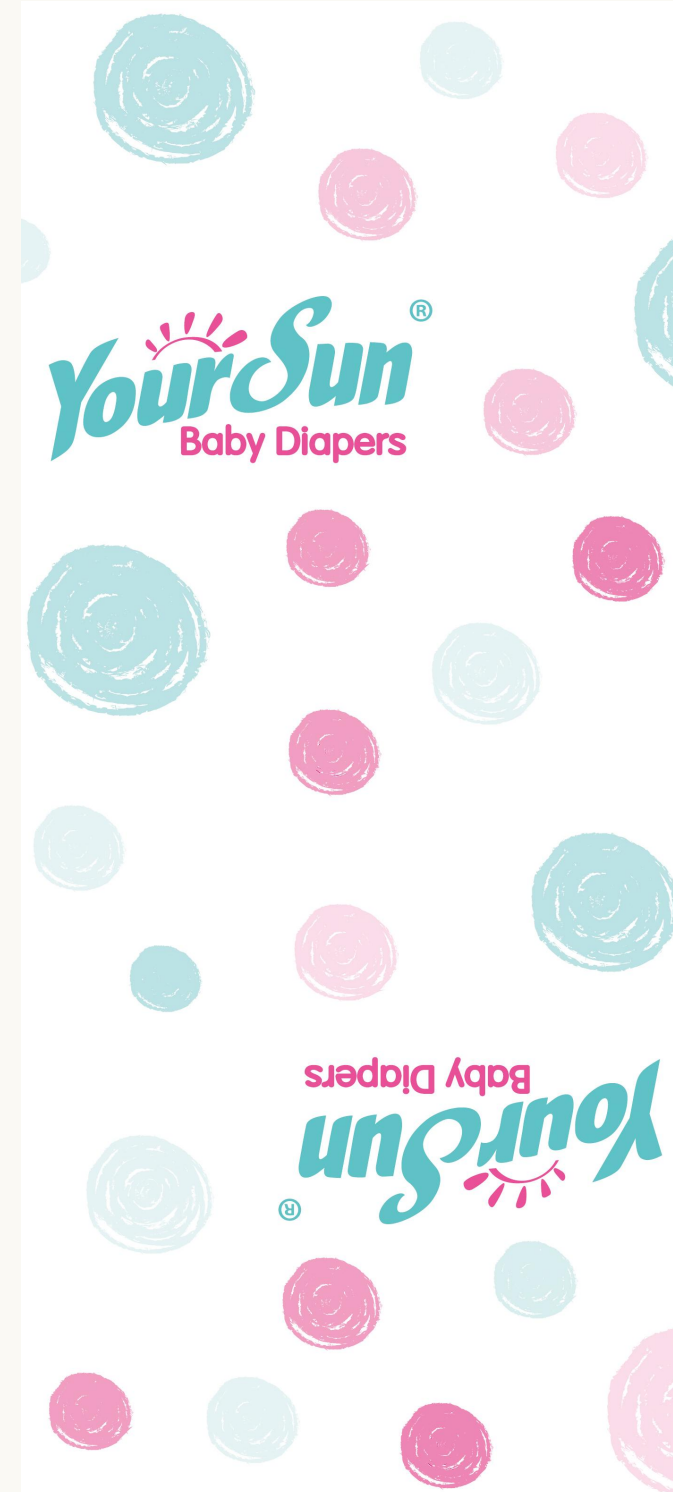
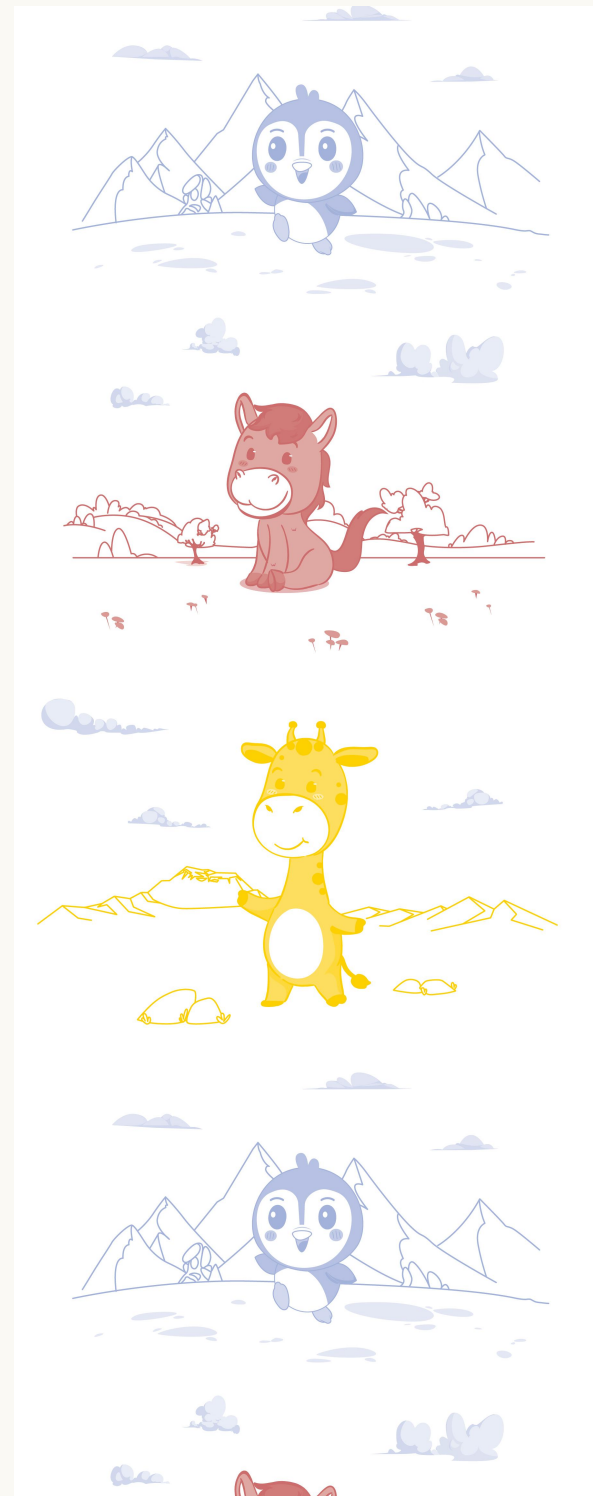


3. Options for Magic Tape 挑选魔术贴



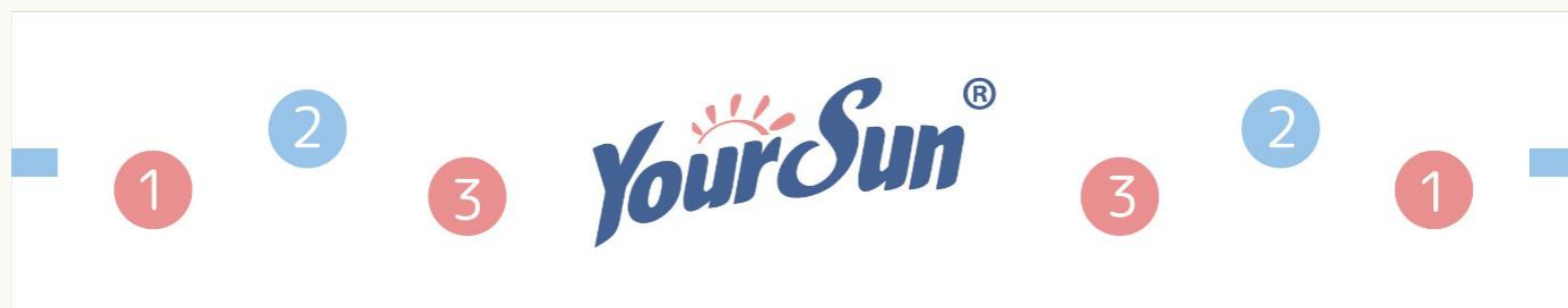
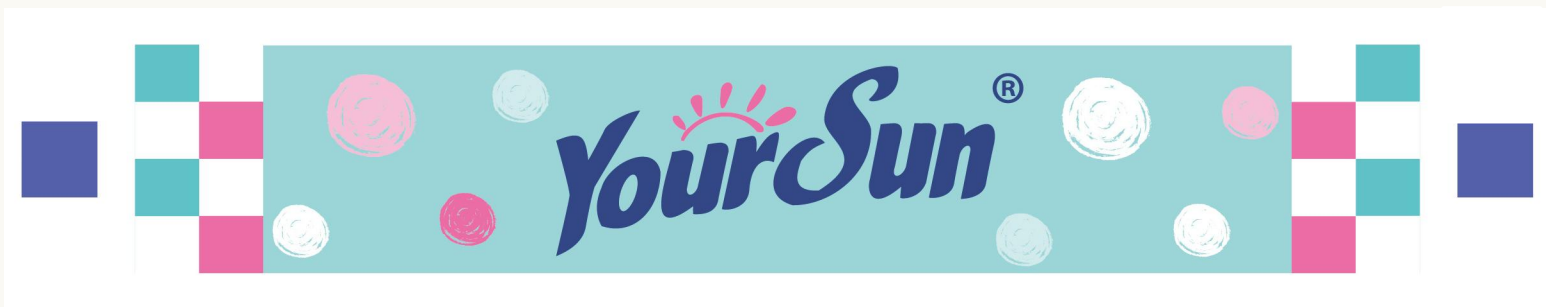
About OEM/关于定制

4. Comfirm Your Back Film Style 确认底膜设计风格

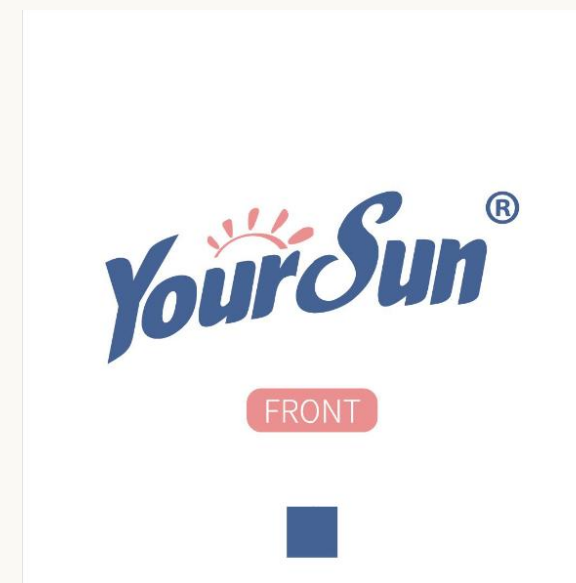


About OEM/关于定制

5. Design Baby Diaper Frontal Sticker 确认纸尿裤前腰贴风格



6. Design Baby Pants Coloring Sticker 确认拉拉裤彩图贴风格



About OEM/关于定制

7. Print Wrap Film + White Release Paper 小包膜印刷+空白离型纸



8. White Wrap Film + Print Release Paper 空白小包膜+离型纸印刷



Cooperation Model/合作模式

Comparison 对比项	Private Label (Our Brand) 自主品牌（使用我们的品牌）	Customer's Own Brand (OEM Customization) 客户自有品牌（OEM定制）
Brand Options / 品牌选择	✔ 11 brands available / 可选择11个自主品牌	✘ Customer registered own brand / 需客户注册自有品牌
Brand Recognition / 品牌市场认可度	✔ Established market presence / 已有市场基础	✘ Needs brand building / 需从零开始推广
Printing Fee / 印刷版费	✔ No printing fee / 免版费	✘ Printing fee required / 需支付印刷版费
Deposit / 押金	✔ No deposit required / 无需押金	✘ Deposit required / 需支付押金
MOQ / 起订量	✔ Low MOQ support / 低起订量支持	✘ Higher MOQ required / 起订量较高
Production Time / 生产周期	✔ Faster delivery / 交期更快	✘ Longer design & production process / 需要额外设计时间
Marketing Support / 宣传物料支持	✔ Promotional materials provided / 提供宣传物料	✘ Customer prepares own materials or pays for order / 需客户自行准备或付费下单
Product Marketing Materials / 产品宣传资料	✔ Product images, posters available / 可提供产品图片、海报等	✘ Customer needs to create their own / 需客户自行制作



Our Step/全球分布

The Best Partners for
OEM
ODM
OBM





Add: Honggongshan Development Zone, Honglai Town, Nanan City, Fujian, China
地址：福建省泉州市南安市洪濑镇红宫山工业区